

## SD CONTROL SETUP INSTRUCTIONS

### PART 1

Press the green key	Lower reads	ProF	<i>no</i>
Press the green key	Lower reads	Po.ht	<i>0.0</i>
Press the green key	Lower reads	Aut	<i>OFF</i>
Press the green key	Lower reads	CAL	<i>0</i>
Press the green key	Lower reads	ht.M	<i>PId</i>
Press the green key	Lower reads	Pb.ht	Change upper to read <i>11</i>
Press the green key	Lower reads	rE.ht	Change upper to read <i>0.22</i>
Press the green key	Lower reads	rA.ht	Change upper to read <i>0.22</i>
Press the green key	The displays read set point and ambient temperatures.		

### PART 2

PRESS AND HOLD BOTH THE UP & DOWN ARROWS UNTIL THE DISPLAYS READ “SET PagE”

Press the green key	Lower reads	SEn	<i>tc</i>
Press the green key	Lower reads	L in	Change upper to read <i>H</i>
Press the green key	Lower reads	C-F.	<i>F</i>
Press the green key	Lower reads	S.dEC.	<i>0</i>
Press the green key	Lower reads	IS.En	<i>no</i>
Press the green key	Lower reads	SP.Lo	<i>32</i>
Press the green key	Lower reads	SP.hi	Change upper to read <i>(1250)(2000)(2250)</i>
Press the green key	Lower reads	Ftr.E	<i>OFF</i>
Press the green key	Lower reads	Ot 1	<i>hEA</i> t
Press the green key	Lower reads	Ctr 1	<i>Ftb</i>
Press the green key	Lower reads	Ftb 1	Change upper to read <i>1.0</i>
Press the green key	Lower reads	PL 1	<i>100.0</i>
Press the green key	Lower reads	PSL 1	<i>0.0</i>
Press the green key	Lower reads	PSh 1	<i>100.0</i>

## **PART 2 CONTINUED**

Press the green key	Lower reads	<i>Nlf 1</i>	<i>OFF</i>
Press the green key	Lower reads	<i>Unit</i>	<i>US</i>
Press the green key	Lower reads	<i>I.Err</i>	<i>nLA</i>
Press the green key	Lower reads	<i>FAIL</i>	Change upper to read <i>OFF</i>
Press the green key	Lower reads	<i>dSP</i>	<i>nor</i>
Press the green key	Lower reads	<i>PtyP</i>	<i>ti</i>
Press the green key	Lower reads	<i>PStr</i>	<i>SEt</i>
Press the green key	Lower reads	<i>gS.de</i>	<i>no</i>
Press the green key	Lower reads	<i>LOC</i>	Change upper to read <i>l</i>
Press the green key	DISPLAYS READ “ <i>SET PAgE</i> ”		

## **PART 3**

PRESS AND HOLD BOTH THE UP & DOWN ARROWS UNTIL THE DISPLAYS READ “*Fact PagE*”

Press the green key	Lower reads	<i>AMb</i>	<i>?</i>
Press the green key	Lower reads	<i>A.Mn</i>	<i>?</i>
Press the green key	Lower reads	<i>A.MA</i>	<i>?</i>
Press the green key	Lower reads	<i>dSPL</i>	<i>100</i>
Press the green key	Lower reads	<i>rES</i>	<i>no</i>
Press the green key	Lower reads	<i>USr.r</i>	<i>no</i>
Press the green key	Lower reads	<i>USr.s</i>	Change upper to read <i>Yes</i>
Press the Infinity key	The displays read set point and ambient temperatures.		

## INSTALLING THE SD TEST PROGRAM

Press the green key	Lower reads	<i>ProF</i>	Change upper to read <i>Yes</i>
Press the green key	Lower reads	<i>FiLE</i>	<i>1</i>
Press the green key	Lower reads	<i>SteP</i>	<i>1</i>
Press the green key	Lower reads	<i>StyP</i>	Change upper to read <i>StPt</i>
Press the green key	Lower reads	<i>tg.SP</i>	Change upper to read <i>250</i>
Press the green key	Lower reads	<i>hour</i>	<i>0</i>
Press the green key	Lower reads	<i>Min</i>	Change upper to read <i>10</i>
Press the green key	Lower reads	<i>SEC</i>	<i>0</i>
Press the green key	Lower reads	<i>FiLE</i>	<i>1</i>
Press the green key	Lower reads	<i>SteP</i>	<i>2</i>
Press the green key	Lower reads	<i>StyP</i>	Change upper to read <i>SoAH</i>
Press the green key	Lower reads	<i>hour</i>	<i>0</i>
Press the green key	Lower reads	<i>Min</i>	Change upper to read <i>3</i>
Press the green key	Lower reads	<i>SEC</i>	<i>0</i>
Press the green key	Lower reads	<i>WF.P</i>	Change upper to read <i>yES</i>
Press the green key	Lower reads	<i>WPr</i>	Change upper to read <i>250</i>
Press the green key	Lower reads	<i>FiLE</i>	<i>1</i>
Press the green key	Lower reads	<i>SteP</i>	<i>3</i>
Press the green key	Lower reads	<i>StyP</i>	<i>End</i>
Press the green key	Lower reads	<i>End</i>	<i>OFF</i>

Press the Infinity key           The displays read set point and ambient temperatures.

## TO START THE PROGRAM

Press the up arrow to change the lower display (static set point) to *140*

Press the Infinity key Lower reads *FiLE* *1*

Press the green key Lower reads *StEP* *1*

Press the Infinity key           The profile light will come. At the end of the profile the lower display will read *OFF*