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**NOTICE FOR  
FX911M, FX1814M, FX20M, FX23M, FX27M**

Congratulations on being the owner of an M-series ceramic kiln. These are the simplest to use automatic models available.

Please follow the instructions in the Cress manual on page 7-5. In place of the speed control, these models are equipped with the Firemate switch. This amber push button when depressed will gradually turn the power from the lowest settings up to high (anywhere between “8” and “10”) depending on your voltage. The thumbwheel will advance at a preset speed referred in the manual as “normal speed”. This speed is appropriate for most firings. Thick walled or handmade pieces are more safely fired at a slower rate. For slower firings or for low temperature soaking, disengage the firemate switch and advance the thumbwheel manually as desired. “1” on the wheel is low; “5” is medium, and “8” to “10” is high. A typical firing schedule for manual firing of handmade pieces is 1 or 2 hours on “1” or low, then 1 or 2 more hours on “5” or medium, then push the firemate switch for automatic firing for the remaining time. The very thick walled handmade ceramic pieces require at least 2 hours each on a setting of “1” and 2 or more hours each on the setting of “5” before activating the Firemate switch. The firemate switch may be activated or deactivated at anytime during the firing as you desire.

Please remember that the thumbwheel will advance automatically only when the Firemate switch is depressed.

**ELECTRICAL SPECIFICATIONS:**

MODEL	VOLTS	AMPS	KILO- WATTS	SHORT RUN COPPER WIRE	RECOMMENDED FUSE SIZE
FX911M	115	15	1.7	NO. 12	20
FX1814M	220	19	4.2	NO. 10	20
FX20M	220	25	5.4	NO. 8	30
FX23M	220	25	5.4	NO. 8	30
FX27M	220	42	9.2	NO. 4	60

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